

FlowSwitch 500M

Flow monitoring for bulk materials



Application

The indicator FlowSWITCH 500M **monitors** the mass flow of **solids**.

Flow problems with transports or the feeding of **powders, dust, pellets**, or **granules** can be detected early with this device. This helps prevent serious difficulties that can occur due to clogged piping, material loss, or other technical problems with the system.

Scope of use

Animal feed industry Building materials industry Production of ceramics Chemical industry Detergent industry Food industry Glass production Metal production Pharmaceuticals Pigment production Power plants Production of rubber goods Recycling industry Synthetic materials Production of textiles Etc.

FlowSwitch 350C Capacitive Mass flow monitoring FlowSwitch 500M Microwave Mass flow monitoring FlowSwitch 600E Electrostatic Mass flow monitoring FlowSwitch 700E Triboelectric Dust monitoring



Main Benefits

- Reliable microwave measuring principle
- For all bulk materials
- Adjustable sensitivity, damping and hysterese
- Monitors the mass flow in solid material handling
- Easy installation by compact form
- Process connection with flange, thread, etc.

Function

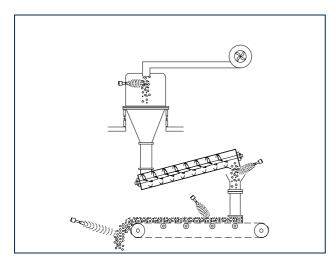
The measurement procedure of the FlowSwitch 500M is based on the physical principle of the Doppler effect.

Therefore the sensor sends out a microwave field. If solids move through this field, the microwaves are reflected and received by the sensor again. This is converted into a switching process.

The sensitiveness of the sensor can be adjusted continuously and enables a variable determination of the switching point resp. a switching process for different mass flows.

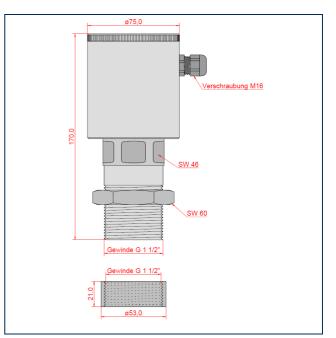
The installation can be carried out within pipes, on conveying belts, on fall plates or at similar transport facilities.

The assembly is simply, economical and easy also afterwards possible.



Technical Data

Housing material	Stainl. steel
Sensor surface	teflon (optional ceramic)
Protection class	IP65
Ambient temperature	-20°C to +70°C
Process temperature	-20°C to +90°C
Process pressure	2 bar (optional 25 bar)
Power supply	18-36 VDC
Current consumption	About 80 mA at 24 VDC
Transmitting power	<20 dBm
Output (switching)	Relay output (change-over contact, potential free);
Switching voltage	110 VDC / 125 VAC
Switching current	1 A, 30 VDC; 0,5 A, 125 VAC
Switching power	30W / 62,5 VA
Electr. connection	Screw terminals (behind a screw cap with cable gland)
Adjustable parameters	Sensibility, signal damping, hysterese
Parametrization	Via potentiometer and switch
Indicators	LED green (working) LED red (switch) LED yellow (flow indicator)



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